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FROM ARKEMA INC. - INTELLECTUAL PROPERTY

(THU) 12. 22' 05 11:18/ST. 11:17/NO. 4862261374 P 4

## **CLAIMS**

- 1-12. (Cancelled)
- polyol and the a foam blowing agent composition of Claim 1 consisting of 5 to 25 % by weight trans
  1.2-dichloroethylene, at least 75 to 95% by weight of one pentane selected from the group consisting of n-pentane, i-pentane and cyclopentane and mixtures thereof and optionally water.
- 14. (previously presented) The polyurcthane foam composition of Claim 13 wherein the pentane is cyclopentane.
- 15. (previously presented) The polyurethane foam composition of Claim 13 wherein the pentane is n-pentane.
- 16. (previously presented) The polyurethane foam composition of Claim 13 wherein the pentane is i-pentane.
- 17. (previously presented) The polyurethane foam composition of Claim 13 wherein the pentane is a blend of n-pentane and i-pentane.
- 18. (previously presented) The polyurethane foam composition of Claim 13 wherein the pentane is a blend of cyclopentane and i-pentane.